

DL250



THE NEW DL250 WHEEL LOADER HAS ALL THE ADVANTAGES



THE NEW DL250 WHEEL LOADER HAS ALL THE ADVANTAGES OF THE PREVIOUS MODEL, THE KEY PHRASE USED DURING THE DEVELOPMENT OF THE DL250 WAS "GIVING OPTIMUM VALUE TO THE END USER."

INCREASED PRODUCTION, due to the use IMPROVED ERGONOMICS, increased of a new generation "Common Rail" engine and the excellent synchronisation ensuring safe and pleasant working of the drive train with the hydraulics

comfort and excellent all round visibility conditions.

IMPROVED RELIABILITY, through the use of higher performance new materials, the development of new computer-assisted structural design techniques and by intensive and systematic test programs. All of these combine to increase the life of vital components and reduce operating





PERFORMANCE & PRODUCTIVITY



Perfect integration of power and intelligence. When exceptional power is combined with the very best workmanship, the wheel loader reaches the peak of its performance. The DL250 loader gives you outstanding productivity. The reason is, on the one hand, the impressive digging power allows the hardest materials to be tackled and, and on the other, high tractive power enables easy penetration. With a powerful hydraulic system, the operator can work quickly and powerfully. At the



DOOSAN ENGINE (DL06)



The engine features excellent power and torque characteristics.

With 4 valves per cylinder and electronic control, combustion is optimised and reduced emissions minimise pollution. Increased torque and a generous torque reserve allow efficient use of power by the hydraulic system. High torque means high manoeuvrability of the loader when moving. The engine has two modes of operation: "standard" or "economy".

AUTOMATIC TRANSMISSION

The transmission is particularly smooth and the gear ratios are optimised. There are no shocks, resulting in an appreciable level of comfort for the operator. The traction force is optimum under all working conditions. The combination of these characteristics enables the loader to maintain high speed under all conditions and favours penetration and thus optimum bucket filling at each cycle.



The transmission has three modes of operation:

- · Automatic (automatic shift for all gears)
- · Semi Automatic (automatic with a "kick down" for first gear)













■ HIGH LIFT (OPTIONAL)

As High Lift is equipped besides Standard Lift, customers have further options.

Z KINETICS

The Z lifting geometry is very robust and especially designed for heavy loads. Few moving parts, reduced loads, simplicity, everything contributes to good loader stability. This geometry enables very rapid bucket movements and ensures correct angle positioning in all situations. The rapid bucket dump capability makes it easier to unload adhesive materials.

II LIMITED SLIP DIFFERENTIAL

The machines axles are fitted with limited slip differentials at the front and rear. This automatically ensures the maximum tractive effort and easy driving over soft and muddy ground. It also reduces the risk of skidding and, at the same time, prevents excessive tyre wear.

LOAD ISOLATION SYSTEM

This system is ideal for all loading and movement situations and increases driver productivity and comfort. It also minimises the amount of material spilt during travelling.

6 HYDRAULIC POWER STEERING

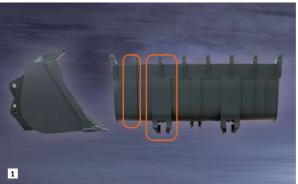
The newly designed steering system ensures smooth steering even in the low engine speed ranges.

- Steering control valve























■ REINFORCED BUCKET

The sides and bottom of the bucket are reinforced.

RADIATOR GRILL

The radiator grill is made from reinforced steel for increased shock resistance.

ORFS

To ensure perfect oil tightness, all ports, even the low pressure ports which are used for the pilot lines, are ORFS type.

RADIATORS MOUNTED ON RUBBER MOUNTS

The aluminium radiators are mounted on rubber mounts to effectively withstand vibrations.

5 FRONT COMBINATION LAMP

With the application of high-grade Hella products, the lamp life has extended much more.

6 REAR COMBINATION LAMP

A semi-permanent lamp life has been secured with the application of LED-type stop and position lamps.

DRIVE SHAFT

The dust seal has been fitted to protect dust and mud, sand, thus wear during use is reduced. The air vent relief valve is installed against over-filling.

DRIVE SHAFT COVER PLATES

- Increased diameter
- Bronze bearings
- Chrome-plated shaft



OPERATOR COMFORT







■ STEERING COLUMN

The steering column features both tilting and telescopic functions.

Correct positioning with clear controls makes the operator's task easier.

E CONTROL LEVERS (OPTIONAL)

The control levers are very precise. Different options are available to match what the operator is accustomed to as well as an optional auxiliary lever.

4 LATERAL CONSOLE

The control console is thoughtfully placed to the right of the operator. Provision is provided to fit switches for additional equipment if required.

S CENTRAL INDICATOR PANEL

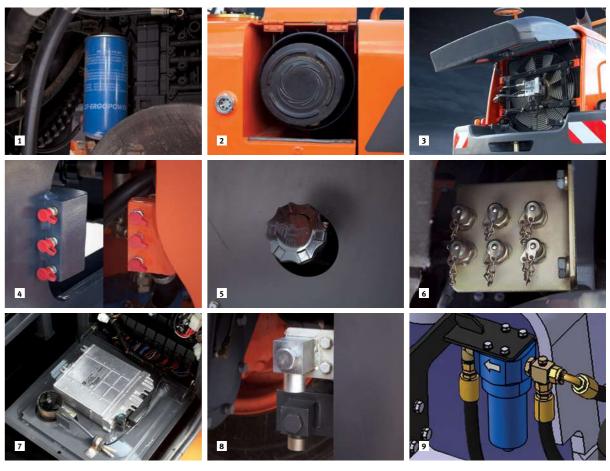
A high visibility indicator panel allows the operator to check essential loader functions.

SUNVISOR & ROOM MIRROR









■ TRANSMISSION FILTER

The transmission filters are within easy reach and like the rest of the machine's service components, can be checked from ground level.

2 AIR-CLEANER FILTER

The forced air cleaner removes 99.9% of particles. It is preceded by a high capacity pre-filter. The cleaning and cartridge replacement intervals are very long.

B REVERSIBLE FAN

The radiator fan has a reversible flow capability to make cleaning of the coolers easier when the machine is operating in dusty environments.

GREASING LUBRICATION PORTS

Rear axle pivot and propeller shaft can be lubricated from the outside of the machine without crawling under the machine or in awkward positions through the lubrication ports.

CONVENIENT TRANSMISSION OIL FILLING

The oil filler pipe is located near the articulation joint for easy access.

HYDRAULIC PRESSURE CHECK POINTS

The pressure test points are grouped together. (Main pressure, steering, braking etc).

TRANSMISSION DIAGNOSIS

The transmission can be diagnosed using a laptop computer to interface with the diagnostic system.

B ENGINE OIL AND COOLANT DRAINS

Drains are installed in very accessible places to facilitate emptying without the risk of polluting the environment.

D BRAKE & PILOT FILTER

The pilot filter is easy to replace and protect hydraulic system.

TELEMATICS SERVICE (OPTIONAL)

GLOBAL PARTS NETWORK

TELECOMMUNICATIONS

Data flow from machine to web

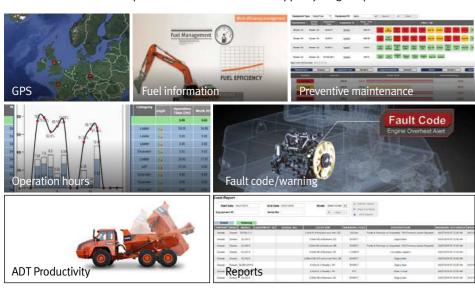






FUNCTIONS

Doosan Telematics Service provides various functions to support your great performance



TELEMATICS SERVICE BENEFITS

Doosan and dealer support customers to improve work efficiency with timely and responsive services

Improve work efficiency

- · Timely and preventive service
- Improve operator's skills by comparing work pattern
- · Manage fleet more effectively

Dealer

Better service for customers

- · Provide better quality of service
- · Maintain machine value
- · Better understanding of market needs

Doosan

Responsive to customer's voice

- · Utilize quality-related field data
- · Apply customer's usage profile to deveping new

	FUNCTION	EXCAVATOR	WHEEL LOADER	ADT	
GPS	· Location · Geo-fence	All models	All models	All models	
E-mail reports	· Daily, Weekly, Monthly report	All models	All models	All models	
Operation hours	· Total operation hours	All models	All models	All models	
	· Operation hours by mode	Tier 4 only	Tier 4 only		
M - i - t	· Preventive maintenance by item	All models	Tion / only	All models	
Maintenance parts	replacement cycle	All models	Tier 4 only	All Houels	
Fault code/ Warning	· Fault code	All models	Tion 6 anh	All models	
	· Machine Warnings on Gauge Panel	All models	Tier 4 only		
Fuel information	· Fuel level	All models	Tion 6 and	All models	
	· Fuel consumption	Tier 4 only	Tier 4 only	All models	
Dump capacity	· Dump tonnage	N/A	N/A	All models	
	· Count of Work Cycle	N/A	N/A	All models	

GLOBAL PDC (PARTS DISTRIBUTION CENTER) NETWORK

Doosan provides fast and precise worldwide delivery of genuine Doosan parts through its global PDC (parts distribution center) network.



The Global Parts **Distribution Center Network**

PDCs had been set up as shown below, including Mother PDC in Ansan, Korea. The seven other PDCs include one in China (Yantai), one in the USA (Chicago), one in Brazil (Campinas), two in Europe (Germany and the UK), one in the Middle East (Dubai), and one in Asia (Singapore).



PDC **BENEFIT**



Distribution Cost Reduction



Maximum Parts supply rate



Shortest distance/time parts delivery



Real-time service support



Minimum downtime

TECHNICAL SPECIFICATIONS

ENGINE

Model

Doosan DL06

"Common Rail" engine with direct fuel injection and electronic control, 4 valves per cylinder, vertical injectors, water cooled, turbo compressor and air-air cooling of the intake air. The emission levels are well below the values required for Phase III. Two modes available: normal and economy.

Number of cylinders

6

Rated power

121 kW (162 HP) @ 2,100 rpm (SAE J1995, gross)

Maximum power

127 kW (170 HP) @ 1,800 rpm (SAE J1995, gross)

Maximum torque

82 kgf.m (804 Nm) at 1,400 rpm

Piston displacement

5,900 cc (360 cu.in)

Bore & stroke

100 mm x 125 mm

Starter

24 V / 4.5 kW

Batteries

System voltage: 24 V Quantity: 12 V x 2 Capacity(AMP): 150 Ah

Air cleaner

Double element and pre-filtered with auto dust evacuation.

Cooling

The hydraulic motor fan direction is reversible to facilitate cleaning. The speed of rotation is automatically adjusted according to the temperature conditions encountered.(option).

TRANSMISSION

The "Power Shift" transmission can be used in manual mode, fully automatic or semi-automatic with the "kick down" function.

This transmission is based on components of excellent reputation. It is equipped with a modulation system designed to protect it and ensure smooth gear and direction changes.

A manual transmission control lever is located to the left of the operator. In automatic or semi-automatic mode a change of direction function is also available.

The transmission can be disengaged by the brake pedal to make all the engine power available for the hydraulics. A safety device prevents the engine being started if the transmission is not in neutral. The transmission can be tested and adjusted with special equipment. A computer can be connected to monitor the history of its operation.

Torque converter

Type: Single stage, mono phase,

Stall ratio: 3.06

Travel speed, kph

Forward: 6.6 - 11.5 - 22.5 - 34.0 (1 - 2 - 3 - 4) Reverse: 7.0 - 12.5 - 23.5 (1 - 2 - 3)

Maximum traction

14.5 ton

LIFTING SYSTEM

The type Z lifting system has a simple lifting piston system and is designed for the toughest jobs. The breakout force of 13.2 tonnes combines with a Bucket angle that is well maintained throughout the range of movement. The bucket angles are optimised in the travelling position and at ground level.

The load isolation system (LIS) is fitted as option. It increases operator comfort and improves output.

Lifting cylinders (2)

Bore x stroke : 140 mm x 777 mm

Bucket cylinders (1)

Bore x stroke : 160 mm x 500 mm

AXLES

The front and rear drive axles are fully suspended and have planetary reduction gears in the hubs.

Equipped with limited slip differentials in the front and rear axles, traction is optimum under all conditions.

A traction power of 14.5 tonnes allows inclines with a slope of 58% to be tackled.

Limited slip differential (front and rear)

45%

Oscillation angle

+/- 11°

Brakes

Dual multi-disc circuit.

Self auto adjusted discs extend service life. The braking system is activated by a pump and accumulator circuits.

The parking brake consists of a disc mounted on the transmission shaft applied by a spring and released hydraulically.

HYDRAULIC SYSTEM

The hydraulic system consists of triple section vane pump. Automatic functions for positioning the bucket for digging as well as stopping the boom at the desired height position are standard. A simple levelling function is also available as standard. The hydraulic control valve has a third port for powering an auxiliary hydraulic function.

Main pumps

Triple section vane pump

Maximum flow

115 / 126 / 39 \(\extrm{/min} (30.4 / 33.3 / 10.3 gal/min)

Operating pressure

196 bars

Pilot system

Automatic functions for positioning the bucket for digging as well as for stopping the boom at the desired height position are standard.

A simple levelling function is also standard.

Filters

In the oil return to the tank, the glass fibre filter has a filtering capability of 10 micron.

Loading cycle

Lifting speed (loaded) 5.4 secondss Dumping speed (loaded) 1.3 seconds Lowering speed (empty) 3.3 seconds

CAB

The modular cab gives excellent visibility in all directions. The driving position provides an excellent view of the bucket, the tyres

The ventilation is optimum. The air conditioning and heating are controlled by pushbuttons with an air recirculation function.

A double cab air filter is installed in the cab and a slight overpressure effectively protects the operator in dusty and polluted environments. The cab is mounted on viscous suspension mounts for maximum

The cab is spacious and has generous amounts of storage. All information necessary for operating the machine is displayed in front of the operator. The control functions are centralised on a console on the

Seat and arm rests are adjustable according to the operator. The same applies for the steering column.

Number of doors

and the loading area.

1

Emergency exits

2

Standards

ROPS ISO 3471 and FOPS: ISO 3449

Guaranteed external noise level (2000/14/EC)

105 dB(A)

Sound level in cab. (ISO 6396)

70 dB(A)

STEERING SYSTEM

The steering system is electro-hydraulic load sensitive type.

Steering angle

40°

Oil flow

126 \(/min \) (33.2 gal/min)

Operating pressure

186 bars

Steering cylinders (2)

Bore x stroke: 70 mm x 430 mm

Emergency steering system with hydraulic pump driven by electric motor. (Optional)

MAINTENANCE

Maintenance is easy due to excellent access.

The transmission is electronically controlled. An error coding system allows easy diagnosis of the systems and proper intervention.

Fuel tank: 255ℓ (67.3 US gal) Cooling system: 45ℓ (11.9 US gal) Engine oil: 27ℓ (7.1 US gal)

Front axle : 31 \(\empty \) (8.2 US gal)

Rear axle : 24 \(\empty \) (6.3 US gal)

Gearbox and converter : 45 ℓ (11.9 US gal) **Hydraulic system :** 158 ℓ (41.7 US gal)

OPERATIONAL DATA

Loader type		Z-bar (DL250)			Homologation	High Lift	
Bucket mount		PIN ON	PIN ON	QC ON	PIN ON	PIN ON	
Configuration		Unit	Teeth (std.) (BOT)	Bolt-on edges (BOC)	Teeth (BOT)	Teeth (BOT)	Bolt-on edges (BOC)
Capacity heaped ISO/SAE		m³	2.5	2.5	2.5	2.5	2.6
Capacity incaped 1997,9712		yd³	3.3	3.3	3.3	3.3	3.4
Bucket width		mm	2,740	2,740	2,740	2,549	2,740
Buchet Wittin		ft in	9'	9'	9'	8'4"	9'
Breakout force	U	ton	13.2	13.2	10.5	12.7	12.2
Sicurous force		lbf	29,101	29,101	23,149	27,999	26,896
Static tipping load (at straight)		kgf	12,200	12,114	11,200	12,106	9,540
Static tipping toau (at straight)		lb	26,896	26,707	24,692	26,689	21,032
Chatiatical and (at 600)		kgf	10,200	10,124	9,310	10,117	7,851
Static tipping load (at 40°)		lb	22,487	22,320	20,525	22,304	17,308
		mm	2,700	2,813	2,549	2,652	3,273
Dump height (at 45°)¹¹ (at fully raised)	A	ft in	8'10"	9'3"	8'4"	8'8"	10'9"
		mm	1,200	1,092	1,367	1,216	1,120
Dump reach (at 45°)¹) (at fully raised)	В	ft in	3'11"	3'7"	4'6"	4'	4'5"
		mm	90	90	60	90	161
Digging depth	E	ft in	4"	4"	2"	4"	6"
		mm	3,856	3,856	3,856	3,856	4,353
Height at bucket pivot point	F	ft in	12'8"	12'8"	12'8"	12'8"	14'3"
Max. tilt angle at carry position	G	degree	48	48	47	49	49
Max. tilt angle at fully raised	Н	degree	62	62	62	62	58
Max. tilt angle on ground	ı	degree	41	41	44	42	42
Max. dump angle at fully raised	М	degree	46	46	46	46	47
		mm	2,608	2,608	2,608	2,545	2,608
Width at tyres	Q	ft in	8'7"	8'7"	8'7"	8'4"	8'7"
		mm	410	410	410	410	410
Ground clearance	S	ft in	1'4"	1'4"	1'4"	1'4"	1'4"
		mm	7,694	7,525	7,929	7,759	7,928
Overall length	Т	ft in	25'3"	24'8"	26'	25'5"	26'
	V	mm	3,260	3,260	3,260	3,260	3,260
Overall height		ft in	10'8"	10'8"	10'8"	10'8"	10'8"
Tyre size			20.5R25 (L3)	20.5R25 (L3)	20.5R25 (L3)	20.5R25 (L3)	20.5R25 (L3)
		kg	14,000	14,100	14,230	14,000	14,564
Operating weight		lb	30,865	31,085	31,372	30,865	32,108

¹⁾ Measured to the tip of the bucket teeth or bolt-on edges.

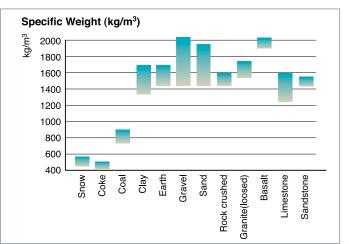
Loader type				Parallel (DL250TC)	
Bucket mount			PIN ON	PIN ON	QC ON
Configuration		Unit	Teeth (BOT)	Bolt-on edges (BOC)	Teeth (BOT)
		m³	2.5	2.6	2.5
Capacity heaped ISO/SAE		yd³	3.3	3.4	3.3
had a 11th		mm	2,740	2,740	2,740
ucket width		ft in	9'	9'	9'
		ton	13.0	13.0	10.3
reakout force	U	lbf	28,660	28,660	22,708
4-4'-4''		kgf	9,808	9,672	9,587
tatic tipping load (at straight)		lb	21,623	21,323	21,136
--*		kgf	8,087	7,967	7,892
tatic tipping load (at 40°)		lb	17,829	17,564	17,399
h - ! - h + (- t + F () 1) (- t + f . l h ! d)		mm	2,700	2,777	2,556
ump height (at 45°)¹) (at fully raised)	A	ft in	8'9"	9'1"	8'5"
1 (1 (50) 1) (1 5 II 1)		mm	1,330	1,260	1,434
ump reach (at 45°)¹¹ (at fully raised)	В	ft in	4'4"	4'1"	4'8"
igging depth		mm	49	49	79
	E	ft in	2"	2"	3"
eight at bucket pivot point		mm	3,962	3,962	3,962
	F	ft in	13'	13'	13'
ax. tilt angle at carry position	G	degree	48	48	48
Max. tilt angle at fully raised	н	degree	51	51	51
Max. tilt angle on ground	ı	degree	43	43	43
lax. dump angle at fully raised	М	degree	50	50	50
		mm	2,608	2,608	2,608
lidth at tyres	Q	ft in	8'7"	8'7"	8'7"
		mm	410	410	410
round clearance	S	ft in	1'4"	1'4"	1'4"
		mm	7,995	7,890	8,137
verall length	Т	ft in	26'2"	25'9"	26'8"
		mm	3,260	3,260	3,260
verall height	V	ft in	10'8"	10'8"	10'8"
yre size			20.5R25 (L3)	20.5R25 (L3)	20.5R25 (L3)
		kg	14,100	14,128	14,522
perating weight		lb	31,085	31,147	32,015

¹⁾ Measured to the tip of the bucket teeth or bolt-on edges.

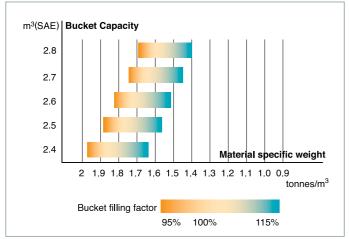
OPERATIONAL DATA

Loader type		Z-bar (Parallel (DL250TC)			
Bucket mount			PIN ON	QC ON	QC ON	
Configuration		Unit	Pallet Fork	Pallet Fork	Pallet Fork	
Reach, Fully Raised	A	mm	741	942	1,085	
reach, rutty Kaiseu		ft in	2'5"	3'1"	3'7"	
Fork Height, Fully Rasied	В	mm	3,722	3,650	3,686	
ork neight, rutty kasied	В	ft in	12'3"	11'11"	12'1"	
Mandanian December Fould and		mm	1,524	1,725	1,928	
Maximum Reach, Fork Level	С	ft in	5'	5'8"	6'4"	
- d III (d 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4		mm	1,850	1,780	1,714	
ork Height, Maximum Reach	D	ft in	6'1"	5'10"	5'7"	
North Committee of		mm	831	1,100	1,378	
Reach, Ground Level	E	ft in	2'9"	3'7"	4'6"	
5 44 4 6 4	_	mm	-	25	45	
Depth below Ground	F	ft in	-	1"	2"	
Contact of a tout of the total		kgf	9,070	8,055	7,776	
Static tipping load (straight)		lb	19,996	17,758	17,143	
		kgf	6,900	6,530	6,294	
Static tipping load (at 40°)		lb	15,212	14,396	13,876	
P I db		mm	1,500	1,500	1,500	
ine Length	G	ft in	4'11"	4'11"	4'11"	
N		mm	8,431	8,700	8,978	
Overall Length	Н	ft in	27'8"	28'7"	29'5"	
		kgf	13,745	15,840	14,406	
Operating Weight		lb	30,303	34,921	31,760	

¹⁾ Measured to the tip of the bucket teeth or bolt-on edges.



The specific weight of material largely depends on moisture rate, compacting value, percentage of various components etc... This chart is given only for information.



The Bucket filling factor depends also of the nature of material, the working conditions and the operator ability.

STANDARD AND OPTIONAL EQUIPMENT

STANDARD EQUIPMENT

Engine

- DOOSAN DL06 Diesel engine
- Air cleaner Double element cartridge + Cyclone filteration in prior stage
- Fuel filter Main fuel filter and fuel pre-filter with water separator
- External drains for engine oil and coolant changes
- Hydraulic radiator fan Reversible fan

Hydraulic System

- Hydraulic control valve 2 spool
- Hydraulic main pump Triple vane
- Hydraulic control levers
- Boom kick out Automatic
- Bucket return to dig Automatic

Cabin and Interior

- 12V power socket
- Double filtered air cab
- Air conditioner and heater with recirculation function
- Cup holder
- Tinted glasses
- Floor mat
- AM/FM Radio + MP3(USB)
- Windshield washer front and rear
- Windshield wipers front and rear
- Cigarette lighter
- Multiple storage compartments
- Sun visor
- Glass antenna
- Seat Mechnical suspention
- ROPS cabin ISO 3471
- FOPS cabin ISO 3449
- Adjustable steering columnRear view mirrors Interior 2

OPTIONAL EQUIPMENT

Eletrical and lighting

- Battery cut-off switch
- Working light Front 2 + Rear 4
- Driving light Low and high beams
- Tail indicators Stop, reversing lights
- Reversing alarm
- Electric hornAlternator 24V. 60A
- Self-diagnostic system

Linkage

• Z-bar loader linkage

Drivetrain and Brake system

- Gear shift switch Manual, Auto $1 \leftrightarrow 4$, Auto $2 \leftrightarrow 4$
- Kickdown and travelling direction selection
- Starting safety system
- Dual brake circuits with accumulator
- Dual service brake pedals
- Secondary brake system
- Parking brake Electrical, hydraulic
- Differential Limited slip

Steering system

Load sensing steering system

External equipment

Fender

Some of these optional equipments may be standard in some markets. Some of these optional equipments cannot be available on some markets. You must check with the local DOOSAN dealer to know about the availability or to release the adaptation following the needs of the application.

Engine

• Fuel filter - Wather separator with heater

Hydraulic System

- Hydraulic Oil VG32 Cold Weather
- Hydraulic Oil VG46 Normal Weather
- Hydraulic control valve 3 spoolLoad isolation system (LIS)
- Hydraulic control levers Mono
- Hydraulic control levers FNR
- Hydraulic control levers Finger tip

Cabin and Interior

- Seat Air suspention
- Seat Air suspention with heater
- Camera Rear view

Eletrical and lighting

- License lamp
- Beacon RotatingEMI Filter

Linkage

• Z-bar high lift loader linkage

Steering system

Emergency steering pump

External equipment

- Fender Full fender + rubber protector
- Anti-noise Kit
- Tool Kit
- Mud guard
- Counterweight 0.3t

ATTACHMENTS





BUCKETS	General Purpose	Light Material	
	Mounting type	Capacity	Width
GENERAL PURPOSE	Direct mount	2.5 / 2.6 m ³	2,740 mm
GENERAL PURPOSE	Quick coupling	2.5 m ³	2,740 mm
LIGHT MATERIAL	Direct mount	3.0 / 5.0 m ³	2,800 / 2,900 mm
LIGHT MATERIAL	Quick coupling	3.0 / 5.0 m ³	2,800 / 2,900 mm



CONNECTING	Quick Coupler						
	Mounting type	Model	Weight				
QUICK COUPLER	Quick coupling	DLQC25	390 kg				









MATERIAL HANDLING

Pallet Fork

Length

PALLET FORK

DLPF25

48" / 60" / 72"

Model

Type

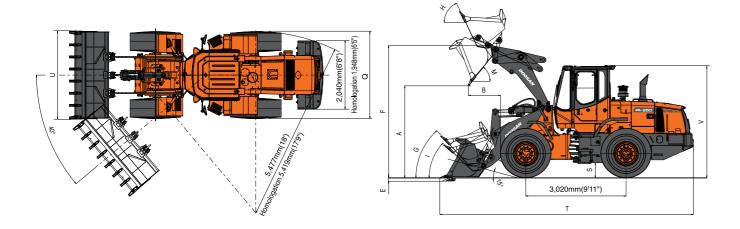
General purpose
Tropical type
Sorting type

^{*} Standard specification and options may vary by country.

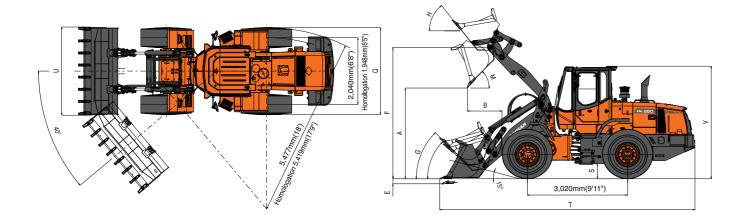
^{**} Specification is subject to change without prior notice for quality enhancement.

DIMENSIONS

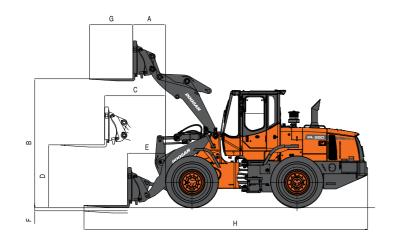
Z-BAR LINKAGE BUCKET

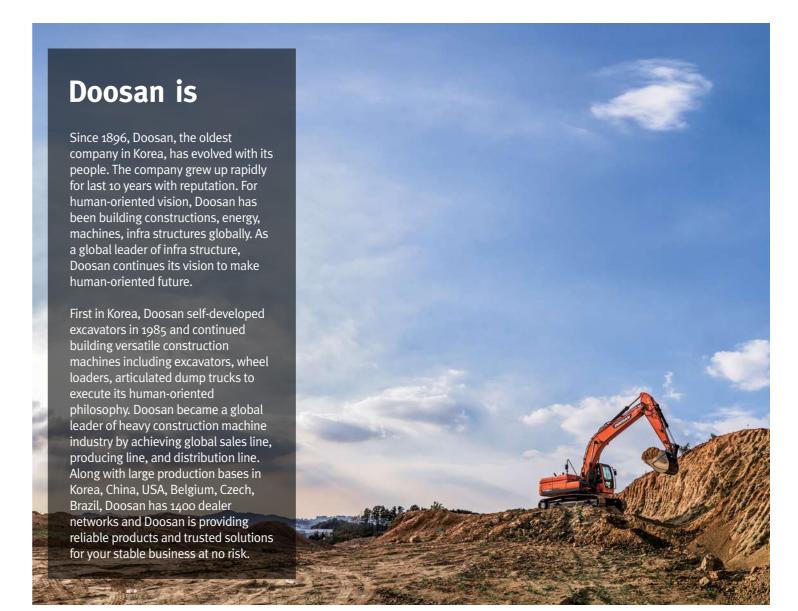


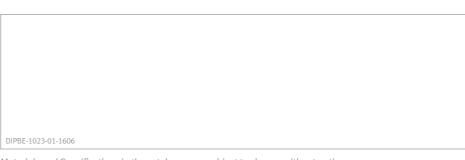
PARALLEL LINKAGE BUCKET



PALLET FORK









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www.doosaninfracore.com/ce/